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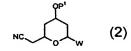
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(54) Title: PROCESS AND INTERMEDIATE COMPOUNDS USEFUL IN THE PREPARATION OF STATINS, PARTICULARLY ATORVASTATIN

) , , ,



(6)



(5)

$$x \xrightarrow{R'} 0$$

$$R^2 \xrightarrow{R'} 0$$
(4)

(57) Abstract: There is provided a process for the preparation of a compound of formula (7) or salts thereof: wherein R¹ represents a hydrogen or a hydrocarbyl group, R² represents a hydrogen or substituent group, R³ represents a hydrogen or a hydrocarbyl group, and X represents a hydrogen or substituent group which comprises a) cyanating a compound of formula (1): wherein Y represents a halo group, preferably CI or Br; P¹ represents hydrogen or a protecting group, and W represents =0 or -OP², in which P² represents hydrogen or a protecting group, to give a compound of formula (2): b) reducing the compound of formula (2) to give a compound of formula (3): coupling the compound of formula (3) with a compound of formula (4): to give a compound of formula (5): when W represents -OP², deprotecting and then oxidising the compound of formula (5) to give a compound of formula (6): and e) subjecting the compound of formula (5) when W represents =O, or compound of formula (6) to ring-opening, and removal of any remaining protecting groups, to give a compound of formula (7) or salts thereof.



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